

Specification MB36 Single Delivery Pouch

MATERIALS

All of the following materials/components necessary for the manufacture of the Delivery Pouch shall be supplied by the Contractor.

Coated Nylon (Oxford Weave) 900D PU Red

Coated Nylon (Oxford Weave) 600D PU Red

Polyester Webbing – 38mm wide, Black

Polyester Webbing – 25mm wide, Black

Reflective, encapsulated tape – 7.5cm wide, White

Reflective, encapsulated tape – 7.5cm wide, White printed text - Royal Mail in Black

2 x Black LL 38 mm Nifco plastic slide adjusters

1x Black Sr 38mm Nifco plastic slide release buckle

Breaking strength (Kg) min 96.6 when tested at crosshead speed of 300mm/min. Product must be tested when attached to 38mm Polyester webbing by lateral pull.

PVC Transparent 0.3mm

PVC Leather 1.00mm

Foam PR 5mm

Tube plastic 15mm

Eyelet #24 metal brass antique

PVC Leather non-slip 0.8mm

Foam EVA 13mm

Thread – core spun Polyester/Cotton, singles 20's

Thread colours, Red, Black and White

MATERIAL FUNCTIONAL SPECIFICATION

TEST	REQUIREMENT	METHOD
Material Composition	900 Decitex Polyester – Oxford Weave	BS3424 Pt 1
Material Weight	TBC	BSEN 12127: 1998
Thread per Unit Length	Warp – 9.5 threads/cm Weft – 9.0 threads/cm	BSEN 1049-2: 1994
Tear Strength	Warp – 50kgf (min) Weft – 40kgf (min)	ISO 4674
Resistance to Abrasion	4000 rubs (min) against 80 grade	BSEN ISO 3424

	emery cloth	
Coating	Uniformly coated with no defects or pin holes	TBC and determined by testing house
Water Penetration	As Received 100cm min After Aging 40cm min Rate of Rise: 60 mbar/min Results taken after 3 spots of water	BS3424 method 29c

38MM BLACK WEBBING FUNCTIONAL SPECIFICATION

Description:

Weave – FLAT

Material - 100% Polyester or Polyester/Nylon mix

Colour – Black

Required Widths – 38mm

The functional properties of the delivery pouch must bear a mail load weight of 8KG. The webbing and all main materials must be constructed in such a way to ensure the highest levels of performance and facilitate the transportation of mail.

These pouches are used every working day and have a required life cycle of approximately 18 – 24 months

25 MM BLACK WEBBING FUNCTIONAL SPECIFICATION

Description:

Weave – FLAT

Material - 100% Polyester or Polyester/Nylon mix

Colour – Black

Required Widths – 38mm

The functional properties of the delivery pouch must bear a mail load weight of 8KG. The webbing and all main materials must be constructed in such a way to ensure the highest levels of performance and facilitate the transportation of mail.

These pouches are used every working day and have a required life cycle of approximately 18 – 24 months

38MM LL NIFCO BLACK PLASTIC SLIDERS FUNCTIONAL SPECIFICATION

Description:

Colour – Black

Size – 40mm

Performance Properties: Breaking Strength (KG) min 96.6 when tested at crosshead speed of 300mm/min

All buckles shall be tested when attached to the 38mm Black webbing, the type stated above.

The webbing, buckle and pouch shall be tested by lateral pull.

MANUFACTURE

As specification drawing

Stitching and Seams:

Thread Type: Core spun Polyester Cotton – Single 20s

Thread colour: Red, Black and White

Stitch type: Method of construction: Lockstitch

Stitch density: Min 8 per 25mm

Seam Allowance: Min 10mm

All internal seams shall be taped.

The webbing, buckle and pouch shall be tested by lateral pull.

MANUFACTURER'S IDENTITY LABEL

A manufacturer's identity label shall be positioned on the inside of the pouch, positioned on the top edge of the front pouch. The label shall state the following information:

- Manufacturer's Name Michael Linnell & Co Ltd
New Harbours, 75 River Rd
Barking, Essex. IG11 0DR
[Tel:0208 594 5898](tel:02085945898) Fax: 0208 591 9282
E-Mail: Linnells@michaellinnell.co.uk
Website: www.michaellinnell.co.uk
- Item Code MB44
- Manufactured Location Vietnam
- Date of manufacture Date
- PO Number number

GENERAL

All items shall be delivered in a clean condition and free from sewing thread ends.

PACKAGING

All items shall be packed and delivered as stated on technical sheet

Each box to have the following packing information

THE FOLLOWING FORMAT AND INFORMATION IS REQUIRE

PRODUCT CODE MB36	QUANTITY PER CARTON 200
CARTON WEIGHT	UNIT OF ISSUE 1
PURCHASE ORDER NUMBER	DATE OF MANUFACTURE
CARTON SIZE	

The boxes are then packed onto a wooden fumigated pallet:

Pallet Size 100cm x 120cm x 15cm 4 way entry

Packing configuration is 1 boxes per pallet